



TOOL & CUTTER GRINDERS – 1st and 2nd Shift

LMT Onsrud, the area's most progressive manufacturer of cutting tools is seeking to train operators for our CNC Tool & Cutter Grinding operations. Operators will join our team in Waukegan. We are expanding our 2nd shift and have several openings. Train on 1st shift for 4 – 6 months before transferring to 2nd shift. Be trained by experienced CNC grinders and have the chance to develop your machining skills.

First shift hours 5:00am to 3:30pm M-Th

Second shift hours 3:30pm to 2:00am M-Th – premium shift bonus!

Qualified candidates must have education and hands-on experience with CNC Equipment. Manufacture cutting tools to a high quality finish, perform inspection of tooling throughout process, learn to set up and run CNC 5-axis tool & cutter grinders. Must be Windows Software literate.

Air conditioned environment with the latest technology in equipment. We offer a compensation and benefits package that includes a competitive salary, 401k with significant company match, attendance bonus, wellness plan with incentives, company paid life insurance and disability plans, paid vacation and holidays, medical, dental, and vision insurance options.



1081 S Northpoint Blvd, Waukegan IL 60085

847-932-0232

dscott@onsrud.com



Manufacturing Operator

RESPONSIBILITIES:

Generic to all work centers. An employee's proficiency level is determined by various technical and non-technical skills.

OPERATOR

Daily Functions:

- Run machine or job unassisted
- Check part to print
- Make normal machine adjustments
- Change wheel and tooling as required
- Achieve standard production and quality
- Perform operator preventive maintenance and work area and machine cleaning
- Report down machines to supervisor

Skills and Requirements:

Ability to read blue prints

Ability to use measuring equipment (micrometers, calipers, indicators, etc.)

Basic machine experience

Be able to lift 50 lbs

Be able to read and understand English

Be able to stand for long periods of time

SET-UP

Daily Functions:

- Perform all operator criteria
- Perform set-ups per print on existing tools and programs
- Perform basic machine troubleshooting and preventative maintenance and machine cleaning

Skills and Requirements:

Operator Status

TECHNICIAN

Daily Functions:

- Perform all set-up operator criteria and capable of properly training others
- Writes machine programs for new tools, if CNC workcenter – Anca, Walter, MSO, SMS, Schneeberger, TruTech, Fanuc
- Helps to develop and install new processes and methods
- Troubleshoots processes and procedures for better methods and corrective actions
- Understand and communicate the theory and practice of the workcenter process
- Sets the example for others, recognized as the W/C leader or expert, superior performer, problem solver

Skills and Requirements:

Set-up Status

QSD 7.2.37 REV G 01/30/2018

LMT Technology Group

**BELIN
FETTE
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