



Job Description for CNC OD Precision Grinder

LMT Onsrud, the area's most progressive manufacturer of cutting tools is seeking an experienced CNC OD precision carbide grinder for 2nd shift. This position requires monitoring, set-up, and operating CNC grinding machines for grinding carbide blanks for the round tool cutting industry.

Job duties include:

- Run machine or job unassisted
- Check part to print using various inspection equipment
- Make normal machine adjustments
- Change wheel and tooling as required
- Achieve standard production and quality
- Perform operator preventive maintenance and work area and machine cleaning
- Perform set-ups per print on existing tools and programs
- Perform basic machine troubleshooting and preventative maintenance and machine cleaning

Qualifications:

- 2-3 years of grinding experience
- Ability to read blue prints
- Ability to use measuring equipment (micrometers, calipers, indicators, etc.)
- Be able to lift 50 lbs
- Be able to read and understand English
- Be able to stand for long periods of time
- Safety training
- LMT ONSRUD offers an excellent benefits package including medical, dental, vision, life & disability insurance, wellness plan with cash incentives, incentive compensation bonus, and 401k with a significant company match.

1081 S Northpoint Blvd, Waukegan IL 60085

847-932-0232

dscott@onsrud.com