



<b>Position:</b> Packer	<b>City:</b> Gurnee	<b>Pay:</b> \$13	<b>Shift:</b> 1 <sup>st</sup> and 2 <sup>nd</sup>
Description			
<p><b>General Responsibilities &amp; Position Purpose:</b>  Packer: Packaging and labeling molded plastic parts. Visually inspecting packaged injection molded plastic parts for the Healthcare market.</p> <p><b>Primary Duties:</b></p> <ul style="list-style-type: none"> <li>• Employee will read, comprehend and maintain the operating policies and procedures of the Company as well as the requirements specified by FDA, OSHA and other governmental agencies.</li> <li>• Employee will read and comprehend written work orders, specifications, instructions, and written procedures.</li> <li>• Employee will lift and carry totes and boxes, pack finished product in boxes in accordance with either weight or count and affix the correct shipping label to the box.</li> <li>• Employee will visually monitor the molding process to insure proper procedure, remove molded parts from injection molding machines and perform gross defect inspections on parts and packaging to insure they meet specifications.</li> <li>• Responsible for the cleanup of their assigned work centers and communication with other employees on their shift and other shifts.</li> <li>• Support sampling and protocols as directed by their supervisor. Pull static tests and collect automated IQA samples as necessary.</li> <li>• Employee will make written log entries to record production data and communicate to co-workers and management, both in writing and verbally, any deviations from normal procedure or product specifications. Support all company safety and quality programs and initiatives.</li> </ul>			
<b>Position:</b> Assembly	<b>City:</b> Waukegan	<b>Pay:</b> \$10-\$11.34	<b>Shift:</b> 1 <sup>st</sup> , 2 <sup>nd</sup> and 3 <sup>rd</sup>
Description			
<p><b>General Responsibilities &amp; Position Purpose:</b>  Provide sub-assembly materials and assembles connectors using hand fixtures. Perform quality inspections using microscopes and precision measuring equipment.</p> <p><b>Primary Duties:</b></p> <ul style="list-style-type: none"> <li>• Identify proper sub-materials and properly stage sub-materials at work station.</li> <li>• Set-up assembly hand fixtures and sub-materials as required per work instructions.</li> <li>• Inspects the connectors being assembled using microscopes and measuring equipment.</li> <li>• Working knowledge of inspection and measuring equipment.</li> <li>• Training of new operators in Assembly procedures and equipment operation.</li> <li>• Perform other duties as required or directed to ensure department quality and product objectives are met.</li> </ul>			

<b>Position:</b> Production	<b>City:</b> Gurnee	<b>Pay:</b> \$10	<b>Shift:</b> 2 <sup>nd</sup>
<b>Description</b>			
<b>General Responsibilities &amp; Position Purpose:</b> To facilitate the loading and packaging of all products which are run on the production line(s).			
<b>Primary Duties:</b> <ul style="list-style-type: none"><li>• Responsible for packing bottles</li><li>• Responsible for building pallets of product</li><li>• Assure production runs efficiently and safely</li><li>• Follows all safety guidelines according to company and OSHA standards</li><li>• Clean machine, wipe conveyor belt and other daily and weekly clean up responsibilities</li><li>• Ability to operate manual pallet jack</li><li>• Ability to perform all tasks while continuously standing</li></ul>			